



HSE NEWS: Mr. Musleh News Q1 & Q2 2020

WORKING TOGETHER FOR A SAFER WORKPLACE

The target audience for this newsletter is PDO Staff and contractors community.

Key HSE Statistics YTD 30 the November 2020 (Same Period)



















Mr. Musleh's News

Welcome to issue No. 22 of Mr. Musleh's News, the communication which provides a 'one stop shop' for you to receive learning's from incidents in PDO and the oil and gas industry.

This month Mr. Musleh will summarie the learning's from incidents of the Lost Time Injuries (LTIs) , High Potential (HiPos) and High Value Learnings (HVL) that have occurred during the $1^{\rm st}~\&~2^{\rm nd}$ quarter of 2020. You can browse the incidents in the newsletter which have been designed to be read in an easy to digest format and delve deeper into the learning's if you think the incident or learning is relevant to you.



Connection snaps
Hoist was in
process of pulling
the work string
after the cutting
attempt. The
landing joint
coupling with
Safety Valve
snapped off and
landed beside the
draw-works. View





Tow Line
Snapped
The Rig mast
carrier was
supported by the
use of four D8
Dozers
positioned in
series at the rear.
View





Dropped
Compressor
While
approaching the
well pad (300
meters from the
loading point)
compressor that
was placed on the
back of the trailer
rolled off from the
trailer (approx. 1.6
m) and landed on
the ground. View





Camel Strike A driver while driving at night collided with 2 camels that were walking in the middle black top road.

View



Safety Clamp Drops A pin from safety clamp ejected, striking one of the floor-man helmet as a result, the helmet dropped down. View





Dropped Hoist Carrier as the driver was going on reverse, the carrier tire on the right side crossed the edge resulting in falling the whole carrier on its right side. View



Tanker Hit Wireline Tanker's brake failed and it hit the WL unit boom hook resulting in damage to wind screen & bumper of the tanker . View





Released Energy

As the Assistant driller released his hand from the brake handle, the work string moved up and the power tong was pulled along with it. This resulted the support arms of the power tong to break and power tong slid back to the tool joint. <u>View</u>



Sucker Rod Hit FM

While raising the traveling block , it's edge hit the monkey board side walk way edge causing it to swing and the attached Sucker rod struck the helmet of the FM. View





Cutting Wrong Flow line

The foreman and crew went to the wrong location and started repair work without a PTW by grinding the weld joint of a live line. View



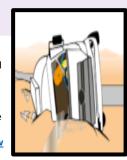
Dropped Catwalk Skid the catwalk skid got slipped from the trailer bed and dropped on

the ground. **View**





The driver pulled the vehicle to the side of the road which was covered with soft sand which made the vehicle to drift offroad. He tried to steer back the vehicle to the road which led the tanker to tip over View



Excavation Near LV FL

Mechanical excavation using a JCB backhoe for road crossing executed very close to the live flowline without keeping a safe distance of 1 meter from the live flowline.





Welding at Live Well <u>Head</u>

Mechanical crew were welding on the beam pump base. Whilst the pump was in operation, the operator stopped the activity after inspecting the permit which had no well number. View



Travelling Block **Brake Fails**

Driller was lowering the traveling block with elevator by releasing the brakes. AD tried to pull the brake handle lever, but the traveling block impacted on the rig floor handrail.





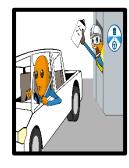
Hook Hit Roustabout Face

When driller attempted to tension, the winch line the hook released from the pneumatic slips and hit the roustabout on his face causing multiple wounds. View



JCP Rolled Back

JCB operator after parking the equipment, he forgot to engage handbrake. After a while JCB rolled 1 m backwards and rested on a soil bund. View





Dropped Drill Line

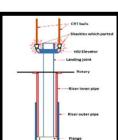
When Driller started spooling up the line to the draw-work drum, the new drill line slipped and fall from 30m height onto the rig floor. The old drill line fell in between mast and draw works. View



Cable Cut By JCP

While removing (excavated soil) using backhoe, the bucket teeth came in contact with the live instrument cable laid at 180mm below the ground and cut it in two parts View





Dropped Landing <u>Joint</u>

landing Joint got stuck at bottom edge inner part of riser, resulting in landing joint assembly dropping and resting on the well head.



STV Strike

the driller started to RIH when he noticed indication of weight slack off. He stopped to and found that elevator did hit the STV resulting in a bend of diving board & sheared two lock screw. View





DC Fell down

when the power catwalk raised 8.0 m, the FM gave stop signal to the operator and the RM stopped rising power catwalk. Then, the RM has lowered the catwalk till about 6.8m while doing that, the DC fall into the ground.



Tow Rope Parted

During the towing process, the tow hitch of the stuck vehicle broke, resulting in sudden release of shackles with tow straps and direct impact to the rear of vehicle and roof mounted spotlight. View







Fire in A Villa when the oven was used for the first time, the plastic covering acted like an accelerant and ignited the cooking oil causing a fire in the Dirty Room of a Villa. **View**



Travelling Block Brake Fails Driller was lowering the traveling block with elevator by releasing the brakes AD tried to pull the brake handle lever, but the traveling block impacted on the rig floor handrail. View





Power Swivel Rotated The power swivel reacting to the torque exceeded and started to counter turn. Then, the swivel body rotated about 1 complete turn, wrapping up of the lines and hoses.



Driving Over A hump The bus driver was over-speeding drove over speed hump. This resulted into a foreman seated on the last row thrown upward and struck his head to the roof sustaining a neck injury. <u>View</u>





Finger Got Caught The operating lever hit against the mast causing the tong to start functioning. The right hand middle

Finger had been placed on the tong got caught in the rotating tong resulting in injuring the finger. View





Car Accident The hoist vehicle could not stop or divert from the directions and hit on the right middle side of commissioning engineer vehicle flipping it to the side. View |





Fatality

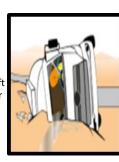
A Tele-handler parked on raised ground adjacent to rest area, began to roll back down a slope resulting in striking the wall and collapsing of the wall onto the head of a mason. <u>View</u>





Tipper Tipped Over A loaded tipper was proceeding to Rakid from borrow pit in

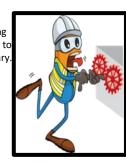
Misbah lost control while executing a left turn and tipped over to the right. View





Finger Got Caught

Floor man was latching the drill pipe elevator to the drill string on rotary Then, his finger got trapped between the elevator and the drill pipe joint causing left hand thump to get injured. <u>View</u>





Waste Fire

An unknown source ignited a fire in the uncovered nonhazardous waste trench at Bahja waste yard.





Wireline Cut The tool string released from cable and dropped and reset over BOP frame and lower sheave wheel fall to the ground. View



Fire at A Vehicle Smoke started coming from the dashboard A/C vents. Driver exited the vehicle and went for the fire extinguisher. **View**





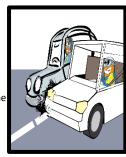
Drooped Traveling Block

Travelling block started coming down. Driller tried to control the free fall by applying auxiliary brake. The block continued to descend, the elevator pulled down the hydraulic tong, and elevator came to rest on the hydraulic tong. View



Tanker & Tipper Collision

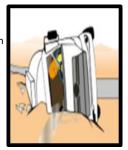
The cargo driver tried to avoid a collision by manoeuvring to the left but the front passenger side of the cab struck the rear driver side of the tipper truck. View





Dropped Load

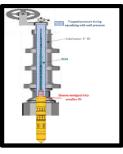
While vehicle took a sharp turn to the left in the T-junction of graded road, the load got released from its securing point and fell on the ground. View



Unsecured Travelling <u>Block</u>

FM and RA came to rig for moving out handling tool. Whilst they were there, the travelling block started coming dowr and the elevator touched the back side of roustabout View





Dropped Slick Line Tool While slick line

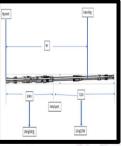
lubricator was lowered, sudden release of tool string stuck inside the lubricator led to a fallen object (3.5 m height) on rig floor and release of trapped pressure. View



Suspended Load

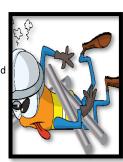
FM positioned himself under the center of the counterweight assembly while it still was suspended. While attempting to adjust the assembly, it shifted towards the FM striking him. View





String Parted

During laying down of liner running tool onto the catwalk using rig winch from top side and crane with sling from the lower part. A bend on the string was noticed, the string parted from the connection. View



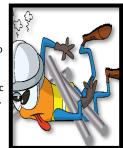
Dropped Test plate

While conducting the pull test, the CTU operator pulled 24,000lbs, when the pull test plate clamp disengaged and the test plate dropped to the rig floor with the connector.





Dropped Tong
Driller started to lower the string meanwhile FM was reaching out to lower the power tong simultaneously.
Suddenly, the Hydraulic tong fell on slips guard.
View



PTW Violation
PDO pipeline
engineers
noticed a newly
installed 6" flow
line crossing
over FahudNahda main oil
line. View





BOP Fell Down
crane operators
started raising the
block and chain slings,
the slings caught on
the upper ram bonnet
locking screw which
caused the BOP
assembly to topple
falling on the crane
cabin. View



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Drill Pipe Slipped
Roustabout was
lifting the DP from
the catwalk and floor
crew heard a noise
from air winch
subsequently the
Roustabout stopped
the winching and
applied the brake.
View





Joint Released
When joint# 93 was picked up from mouse hole and hoisted 1 m above rotary table, the joint disconnected from elevator and dropped on the rig floor. View





Improper
Communication
While attempting to break with power tong, operator gave signal to FM to p/up tong. Driller thought signal was given to him & attempt to P/up csg joint ahead of time. View





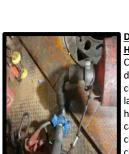
Dropped Turnbuckle
FM was hammering
the pin to disconnect
from the rig carrier.
When the pin came off
the turnbuckle
dislodged from the
pad eye causing it to
drop and landed on
the FMs' left foot
resulting swelling.
View



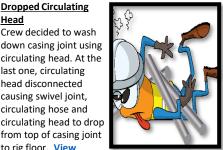


Pressure Released
Unexpected trapped
pressure from GUN
#4, migrated to GUN
#5 and there was an
uncontrolled release
through the open
scallops in GUN #5.
View





Dropped Circulating Head Crew decided to wash down casing joint using circulating head. At the last one, circulating head disconnected causing swivel joint, circulating hose and circulating head to drop



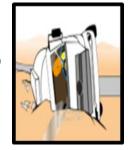
LV Line Cut A civil technician cut an exposed cable inside the trench assuming it to be a redundant one <u>View</u>





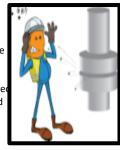
Trailer Detached While a water tanker on the way to Shujairat- 02 from Sakhiya water well on graded road, it was negotiating left turn, the tanker trailer

to rig floor. View





Released Energy While the AD was lowering the TDS about 5m below the monkey board, he operated retract switch which resulte in the elevators and links hitting the horizontal beam in the mast. View





While moving the rig, because of the road

Rig Struck

it got stuck two times conditions which had been affected by heavy rain in the area. <u>View</u>





Wheel Fire

The rear right inner tire blow out and caught fire. Driver stopped the trailer and the escort vehicle immediately extinguished the fire using fire extinguishers. View





Chain Fell Down While moving the overhead crane by using the hand chain to the parking position, the cross trolley pulley chain link broke and fell

down. <u>View</u>





Twisted Ankle Rigger decided to go

for urinal without following the designated exit point and while walking, he stepped along the edge of the concrete floor of the shed and twisted his left ankle. View





Lost Man
A diesel tanker driver got his tanker stuck while trying to stop outside the paved road between Harweel and Marmul during the recent heavy rains in the South. View



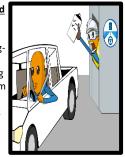


Clutch Disk Slipped
A mechanic was
removing the clutch
disc from a water
tanker truck. While
doing this activity,
the clutch disc
slipped and fell on
his left hand middle
finger tip causing a
crush injury. View





3 Vehicles Got Stucked
Three vehicles
departed in convoy
from rig-31 Raba to rig43 in Wadi Musallam.
Before reaching the rig
site, one of the vacuum
tanker driver took
shortcut and got stuck
in sand. View



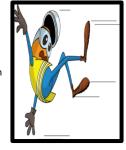


AD Slipped
Activity was to remove the pin between the mast cylinder and support cylinder. AD was using MEWP for accessing the cylinder. while attempting to hammer the pin, he slipped striking his rib cage on beam. View





Fell Down
Mason tried
accessing the bed of
the truck by climbing
over the closed side
gates of the truck. On
doing so he hit his
head on a diagonal
pole lost his balance
and fell on the
ground. View



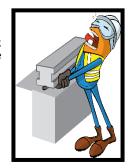


Shelter fell on a Tech Scaffolding rest shelter toppled due to heavy wind. Scaffold standard of the rest shelter hit right leg of a technician who was walking adjacent to it. View





Finger Trapped
The Assistant
Technician was trying
to free the stuck hose
reel lifter and in the
process got his right
hand index finger
crushed between the
hose reel lifter plate
and the handrails of
the HIAB truck.
View





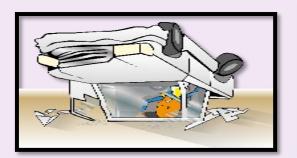
Trapped Leg
Technician was
rolling the pipes in
industrial doubling
yard by using a crow
bar. while rolling the
pipe, the unsecured
pipe from behind
him slid and
rested on his right
leg. <u>View</u>





Rollover

The driver lost control of his 3ton Canter vehicle whilst travelling from Marmul to Qaharir Why? View





Mr. Musleh's Learnings

List of the incidents

- · HiPo#01 Connection Snaps
- · HiPo#02 Tow Line Snapped
- · HiPo#03 Dropped Compressor
- · HiPo#04 Camel Strike
- · HiPo#05 Dropped Hoist Carrier
- · HiPo#06 Released Energy
- · HiPo#07 Cutting Wrong Flow Line
- · HiPo#08 Rollover
- · HiPo#09 Safety Clamp Drops
- · HiPo#10 Tanker Hit Wireline
- · HiPo#11 Sucker Rod Hit FM
- · HiPo#12 Dropped Catwalk Skid
- · HiPo#13 Excavation Near LV Flow line
- · HiPo#14 Welding at LV Well Head
- · HiPo#15 Hook Hit Roustabout Face
- · HiPo#16 Dropped Drill Line
- · HiPo#18 Dropped Landing Joint
- · HiPo#20 DC Fell Down
- · HiPo#22 Travelling Block Brake Fails
- · HiPo#23 JCP Rolled Back
- · HVL#01 Cable Cut By JCP
- · HVL#02 STV Strike

- · HVL#03 Tow Rope Parted
- · HVL#04 Fire in A Villa
- · HVL#06 Power Swivel Rotated
- . LTI#01 Finger Got Caught
- . LTI#02 Fatality
- . LTI#03 Finger Got Caught
- . LTI#05 Driving Over A hump
- · HiPo#25 Car Accident
- · HiPo#26 Tipper Tipped Over
- · HiPo#26a Waste Fire
- · HiPo#27 Wireline Cut
- · HiPo#27a Dropped Travelling Block
- · HiPo#28 Dropped Load
- · HiPo#29 Dropped Slick Line Tool
- · HiPo#30 String Parted
- · HiPo#31 Fire At Vehicle
- · HiPo#32 Tanker & Tipper Collision
- · HiPo#33 Unsecured Travelling Block
- · HiPo#34 Suspended Load
- · HiPo#35 Dropped Test Plate
- · HiPo#36 Dropped Tong
- · HiPo#38 BOP Fell Down
- · HiPo#39 Joint Released

- · HiPo#40 Dropped Turnbuckle
- · HiPo#43 Dropped Circulating Head
- · HiPo#44 PTW Violation
- · HiPo#46 Drill Pipe Slipped
- · HiPo#47 Improper Communication
- · HiPo#48 Pressure Released
- · HiPo#49 LV Line Cut
- . HVL#05 Trailer Detached
- . HVL#07 Rig Struck
- . HVL#08 Chain Fell Down
- . HVL#09 Lost Man
- . HVL#10 3 Vehicle Got Stuck
- . HVL#11 Released Energy
- . HVL#12 Wheel Fire
- . LTI#06 Twisted Ankle
- . LTI#07 Clutch Disk Slipped
- . LTI#08 AD Slipped
- . LTI#09 Fell Down
- . LTI#10 Finger Trapped
- . LTI#11 Shelter Fell Down on A technician
- . LTI#12 Trapped Leg
- · HiPo#45 Rollover

Please disseminate this bulletin to your teams and use it in your tool box talks, HSE meetings and notice boards.

For more information or back issues,

access www.pdo.co.om/hseforcontractors or email Al Jabri; Fahad MSE51